





No.	Description	Q'ty	No.	Description	Q'ty
1	Bed way	1	47	Parallel key 3*8	1
2	Chuck	1	48	Mount	1
3	Spindle	1	49	Screw M5*18	2
4	Screw M6*25	3	50	Gearwheel 20T	2
6	Nut M6	5	51	Washer M6	6
7	Key 5*40	1	52	Screw M6*8	2
8	Key 4*8	2	53	Cover	1
9	Screw M5*12	6	54	Screw M5*45	2
10	Cover	2	55	Thread cutting chart	1
11	Ball bearing 80206	2	56	Screw M5*8	4
12	Spacer	2	57	Washer m4	2
13	Headstock casting	1	58	Bush w/key	1
14	H/L gear 21T/29T	1	59	Gearwheel 80T	2
15	Spacer	1	60	Shaft	1
16	Spur gear 45T	1	61	Support plate	1
17	Nut M27*1.5	2	62	Washer 8	3
18	Set screw M5*8	1	63	Nut M8	3
19	Steel ball 5	2	64	Shaft	1
20	Compression spring	3	65	Dial 16T (optional)	1
21	Set screw M6*6	3	66	Shaft (optional)	1
22	Retaining ring 12	2	67	Screw M6*16 (optional)	10
23	Ball bearing 80101	2	68	Dial indicator body (optional)	1
24	H/L gear 12T/20T	1	69	Set screw M4*10	3
25	Parallel key 4*45	1	70	Apron	1
26	H/L gear shaft	1	71	Gib strip	1
27	Pulley	1	72	Washer	2
28	Retaining ring 10	2	73	Screw M4*8	2
29	Timing belt L136	1	74	Shaft	2
30	Shifting fork	1	75	Half nut base	2
31	Shifting arm	1	76	Angle block	1
32	Shifting knob	1	77	Screw M4*10	2
33	Shifting lever	1	78	Groove cam	1
34	Shifting grip	1	79	Handle	1
35	Handle	1	80	Shaft	1
36	Handle mount	1	81	Feeding gear 11T/54T	1
37	Spring	1	82	Feeding gear 24T	1
38	Indicator	1	83	Screw M6*10	4
39	Pinion 25T	1	84	Wheel	2
40	Support screw	2	85	Knob	2
41	Pinion 20T	1	86	Handle	2
42	Fixed cover	1	87	Dial	2
43	Screw M6*20	2	88	Bracket	1
44	Screw M5*8	1	89	Feeding screw	1
45	Gear 45T	1	90	Nut M5	4
46	Shaft	1	91	Screw M6*12	6

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92	Slide plate	2	144	Stud M8*40	1
93	Saddle	1	145	Clamp	1
94	Gib strip	1	146	Handle	1
95	Feeding nut	1	148	Pulley	1
96	Swivel disk	1	150	Motor	1
97	Screw M8*20	6	151	Cover	1
98	Nut M4	6	152	Cable gland	1
99	Screw M4*16	3	153	Rear splash guard	1
100	Cross slide	1	154	F/N/R label	1
101	Screw M5*10	2	155	High-low label	1
102	Screw M4*8	2	156	Top warning label	1
105	Compound rest(B)	1	157	Gear 30T	1
106	Screw M4*14	3	158	Gear 35T	1
107	Gib strip	1	159	Gear 40T	2
108	Compound rest(A)	1	160	Gear 45T	1
109	Position pin	1	161	Gear 50T	1
110	Screw M6*25	8	162	Gear 55T	1
111	Clamping lever	1	163	Gear 57T	1
112	Tool rest	1	164	Gear 60T	1
113	Stud M10*65	1	165	Gear 65T	1
114	Cross feed screw	1	166	External jaws(set)	1
115	Bracket	1	167	3-jaw chuck key	1
116	Screw M4*12	2	168	Rubber pad	2
119	Nut M18	2	169	Bracing	2
120	Model label	1	170	Screw M3*5	1
121	Indicator table label (optional)	1	171	Clamp block	1
122	Switch label	1	172	Check ring 9	1
123	Control box	1	173	Screw M5*10	4
124	Plug w/cord	1	174	Protector	1
125	Rubber foot	4	175	Screw M5*10	2
126	Chip tray	1	176	Nut M6	2
127	Bracket	1	177	Screw M6*25	2
128	Key 3*16	1	178	Emergency stop Switch	1
129	Lead screw	1	179	Fuse	1
131	Bracket	1	180	Variable speed control knob	1
			181	Forward/off/Reverse switch	1
133	Screw M3*10	3	182	PC Board	1
134	Rack	1	183	Electric filter	1
135	Clamp plate	1	184	Screw M5*10	1
136	Washer M10	1	185	Spring washer 5	1
137	Screw M5*16	1	186	Washer 5	1
138	Tailstock casting	1	187	Key 3*16	1
139	Tailstock screw	1	188	Spacer	1
140	Bracket	1			
141	Screw M4*10	2	190	Spring	2
142	Tailstock quill	1	191	Washer 8	1
143	Center	1	192	Spring washer 6	2

